

INKREDIBLE

## PRIME PLUS

High versatile sheet-fed offset process inks

The **PRIME PLUS** series from **huber**group is based on INKredible ink technology.

An incredibly superior range of inks based on a shared know-how between our customers and our technologists. The constituents of this process set are designed meticulously for offset printing.

In this unique ink technology, we used a vehicle system keeping in mind the new generation high speed printing machines, more environmentally safe raw materials and a formulation approach that ensures machine friendly ink rheology.

INKredible inks have shown much superior performance in terms of setting, gloss and rub resistance. These INKredible inks are excellent in terms of emulsion stability and enhanced water tolerance.

INKredible inks are manufactured by using latest state-of-the-art manufacturing technology that guarantees a high level of production reliability and best print performance.

**PRIME PLUS inks based on INKredible ink technology are a proper blending of gloss, ink setting and rub resistance.**

PRIME PLUS Process Set:		Fastness characteristics as per Din 16524/25			
		Light (BWS)**	Alcohol	Nitro	Alkali
<b>Yellow</b>	<b>41 F 10 PP*</b>	3	+	+	+
<b>Magenta</b>	<b>42 F 10 PP*</b>	5	+	+	-
<b>Cyan</b>	<b>43 F 10 PP*</b>	8	+	+	+
<b>Black</b>	<b>49 F 10 PP*</b>	8	-	-	+

F = Duct-fresh

BWS = Blue Wool Scale

\* These inks are also available under product code 20 PP, e.g. yellow as 41 F 20 PP, Magenta 42 F 20 PP, Cyan 43 F 20 PP and Black 49 F 20 PP

\*\* Above light fastness values refer to solid printing. Light fastness rating decreases at low ink density or half-tone printing. Intermixed colors will give low light fast values.

## Special Features:

### Press Performance

- Good rheological behaviour
- Easy to use – quick and stable ink-water balance
- Suitable for all dampening system - with or without alcohol
- Suitable for high speed printing
- Duct-fresh

### Print Performance

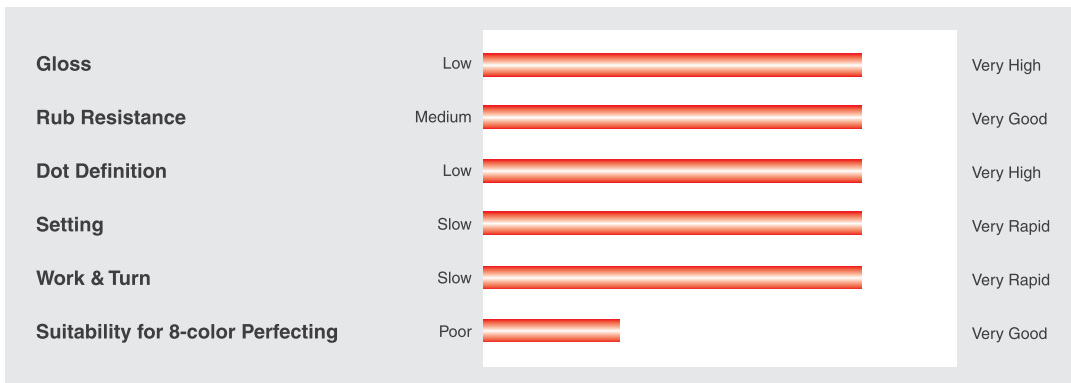
- Good print gloss on coated substrates
- Good color intensity
- Very good dot sharpness and trapping
- Good rub resistance
- Suitable for lamination
- Suited to infrared radiation drying.

## Field of application:

The PRIME PLUS process inks is a proper blending of gloss, ink drying and rub resistance. They are suitable for all sheet-fed offset presses and dampening units, in particular for high-speed multi-color presses. Their excellent solvent release capabilities enable them to achieve very good stacking performance, immediate turning and rapid further processing, even on less absorbent printing stocks.

PRIME PLUS ink series stands out due to its color intensity and brilliancy. The pleasantly smooth, free-flowing consistency is particularly printer-friendly. Moreover, the system impresses through high dot definition and high-contrast finish.

## Characteristic Profile



When food and confectionery packages are to be manufactured, the requirement laid down for such products must be fulfilled:

- avoidance of changes in the smell and taste of the package contents
- migration must remain within the limits set
- the colours of the package contents must not change

Further information on this subject can be found in the information sheet entitled

“ Printing Inks for Food Packages” published by the Association of Printing Ink manufacturers.

High requirements with respect to sensory effects are fulfilled by our CORONA – GA 5015 (low odour\* and CORONA – HGA 5028 (low odour\* and low-hexanal) ink series.

If the printing stock used for manufacturing the packaging possesses adequate barrier properties, there is no migration into packaging contents. In the case of special requirements specifying the avoidance of migration to the greatest possible degree, we recommend you to use our sheet-fed offset ink series CORONA – MGA 5045 (low migration, sensory-neutral, suitable for absorbent stocks only).

### **Additives**

PRIME PLUS process color is supplied ready to use. Under exceptional circumstances, to adapt the process inks to special printing conditions, additives should be used which are compatible with the highly developed binder system.

Use **Paste Reducer 10 T 9999 or Gel Tack Reducer PM – 2004** for reducing the tack on printing substrates sensitive to picking.

To accelerate oxidative drying, use **MONSUN 10 S 7265** or paste drier **Quick Fix PC – 0605**.

### **MSDS**

Material safety data sheets are available on request. We advise to read the MSDS carefully before using the products.

### **Available Packing**

1.0 Kg Vacuum-sealed can

2.5 Kg Vacuum-sealed can

2.0 Kg Cartridge

\* The term "low-odour" refers to prints that have been made with these inks.

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This information has been carefully compiled from best of our experience gained in laboratory and under actual commercial conditions. However, the product's performance and its suitability for the customer's purpose depend on the particular conditions of use and the material being used for printing. We recommend that customers satisfy themselves that each product meets their requirements in all respect before commencing a commercial run.